

## SAFETY DATA SHEET

Version 4.7  
Revision Date 11/06/2014  
Print Date 12/17/2014

**1. PRODUCT AND COMPANY IDENTIFICATION****1.1 Product identifiers**

Product name : (R)-(+)-Limonene

Product Number : 183164  
Brand : Sigma  
Index-No. : 601-029-00-7  
CAS-No. : 5989-27-5

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

Identified uses : Laboratory chemicals, Manufacture of substances

**1.3 Details of the supplier of the safety data sheet**

Company : Sigma-Aldrich  
3050 Spruce Street  
SAINT LOUIS MO 63103  
USA  
Telephone : +1 800-325-5832  
Fax : +1 800-325-5052

**1.4 Emergency telephone number**

Emergency Phone # : (314) 776-6555

**2. HAZARDS IDENTIFICATION****2.1 Classification of the substance or mixture****GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)**

Flammable liquids (Category 3), H226  
Skin irritation (Category 2), H315  
Skin sensitisation (Category 1), H317  
Aspiration hazard (Category 1), H304  
Acute aquatic toxicity (Category 1), H400  
Chronic aquatic toxicity (Category 1), H410

For the full text of the H-Statements mentioned in this Section, see Section 16.

**2.2 GHS Label elements, including precautionary statements**

Pictogram



Signal word

Danger

Hazard statement(s)

H226 Flammable liquid and vapour.  
H304 May be fatal if swallowed and enters airways.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H410 Very toxic to aquatic life with long lasting effects.

Precautionary statement(s)

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.  
P233 Keep container tightly closed.

P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264	Wash skin thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P280	Wear protective gloves/ eye protection/ face protection.
P301 + P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/ physician.
P303 + P361 + P353	IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P331	Do NOT induce vomiting.
P333 + P313	If skin irritation or rash occurs: Get medical advice/ attention.
P362	Take off contaminated clothing and wash before reuse.
P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.
P391	Collect spillage.
P403 + P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P501	Dispose of contents/ container to an approved waste disposal plant.

## 2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

#### 3.1 Substances

Synonyms	:	(+)-Carvene (+)-p-Mentha-1,8-diene (R)-4-Isopropenyl-1-methyl-1-cyclohexene
Formula	:	C <sub>10</sub> H <sub>16</sub>
Molecular weight	:	136.23 g/mol
CAS-No.	:	5989-27-5
EC-No.	:	227-813-5
Index-No.	:	601-029-00-7

#### Hazardous components

Component	Classification	Concentration
<b>D-Limonene</b>		
	Flam. Liq. 3; Skin Irrit. 2; Skin Sens. 1; Asp. Tox. 1; Aquatic Acute 1; Aquatic Chronic 1; H226, H304, H315, H317, H410	<= 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

### 4. FIRST AID MEASURES

#### 4.1 Description of first aid measures

##### General advice

Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

##### If inhaled

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

##### In case of skin contact

Wash off with soap and plenty of water. Consult a physician.

##### In case of eye contact

Flush eyes with water as a precaution.

**If swallowed**

Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

**4.2 Most important symptoms and effects, both acute and delayed**

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

**4.3 Indication of any immediate medical attention and special treatment needed**

No data available

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**5. FIREFIGHTING MEASURES****5.1 Extinguishing media****Suitable extinguishing media**

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

**5.2 Special hazards arising from the substance or mixture**

Carbon oxides

**5.3 Advice for firefighters**

Wear self-contained breathing apparatus for firefighting if necessary.

**5.4 Further information**

Use water spray to cool unopened containers.

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**6. ACCIDENTAL RELEASE MEASURES****6.1 Personal precautions, protective equipment and emergency procedures**

Use personal protective equipment. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

For personal protection see section 8.

**6.2 Environmental precautions**

Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

**6.3 Methods and materials for containment and cleaning up**

Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13).

**6.4 Reference to other sections**

For disposal see section 13.

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**7. HANDLING AND STORAGE****7.1 Precautions for safe handling**

Avoid contact with skin and eyes. Avoid inhalation of vapour or mist.

Keep away from sources of ignition - No smoking. Take measures to prevent the build up of electrostatic charge.

For precautions see section 2.2.

**7.2 Conditions for safe storage, including any incompatibilities**

Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

Storage class (TRGS 510): Flammable liquids

**7.3 Specific end use(s)**

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

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**8. EXPOSURE CONTROLS/PERSONAL PROTECTION****8.1 Control parameters**

**Components with workplace control parameters**

Component	CAS-No.	Value	Control parameters	Basis
D-Limonene	5989-27-5	TWA	20 ppm	USA. ACGIH Threshold Limit Values (TLV)
	Remarks	Central Nervous System impairment Upper Respiratory Tract irritation Lung damage Skin irritation Adopted values or notations enclosed are those for which changes are proposed in the NIC See Notice of Intended Changes (NIC) Not classifiable as a human carcinogen Sensitizer varies		

## 8.2 Exposure controls

### Appropriate engineering controls

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

### Personal protective equipment

#### Eye/face protection

Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

#### Skin protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Full contact

Material: Nitrile rubber

Minimum layer thickness: 0.4 mm

Break through time: 480 min

Material tested:Camatril® (KCL 730 / Aldrich Z677442, Size M)

Splash contact

Material: Nitrile rubber

Minimum layer thickness: 0.11 mm

Break through time: 31 min

Material tested:Dermatril® (KCL 740 / Aldrich Z677272, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

#### Body Protection

Complete suit protecting against chemicals, Flame retardant antistatic protective clothing., The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

#### Respiratory protection

Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

#### Control of environmental exposure

Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

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## 9. PHYSICAL AND CHEMICAL PROPERTIES

### 9.1 Information on basic physical and chemical properties

a) Appearance	Form: liquid, clear Colour: colourless
b) Odour	characteristic
c) Odour Threshold	No data available
d) pH	No data available
e) Melting point/freezing point	Melting point/range: -74.29 °C (-101.72 °F)
f) Initial boiling point and boiling range	176 - 177 °C (349 - 351 °F)
g) Flash point	50 °C (122 °F)
h) Evaporation rate	No data available
i) Flammability (solid, gas)	No data available
j) Upper/lower flammability or explosive limits	Upper explosion limit: 6.1 %(V) Lower explosion limit: 0.7 %(V)
k) Vapour pressure	50 hPa (38 mmHg) at ca.50 °C (122 °F)
l) Vapour density	4.70 - (Air = 1.0)
m) Relative density	0.842 g/mL at 20 °C (68 °F)
n) Water solubility	immiscible
o) Partition coefficient: n-octanol/water	log Pow: 4.2
p) Auto-ignition temperature	245 °C (473 °F) at 995 hPa (746 mmHg)
q) Decomposition temperature	No data available
r) Viscosity	No data available
s) Explosive properties	No data available
t) Oxidizing properties	No data available

### 9.2 Other safety information

Relative vapour density	4.70 - (Air = 1.0)
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## 10. STABILITY AND REACTIVITY

### 10.1 Reactivity

No data available

### 10.2 Chemical stability

Stable under recommended storage conditions.

### 10.3 Possibility of hazardous reactions

No data available

### 10.4 Conditions to avoid

Heat, flames and sparks.

### 10.5 Incompatible materials

Strong oxidizing agents

### 10.6 Hazardous decomposition products

Other decomposition products - No data available

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## 11. TOXICOLOGICAL INFORMATION

### 11.1 Information on toxicological effects

#### Acute toxicity

LD50 Oral - Rat - 4,400 mg/kg

Remarks: Behavioral:Change in motor activity (specific assay). Respiratory disorder Skin and Appendages: Other: Hair.

Inhalation: No data available

LD50 Dermal - Rabbit - > 5,000 mg/kg

No data available

#### Skin corrosion/irritation

No data available

#### Serious eye damage/eye irritation

Eyes - Rabbit

Result: No eye irritation

(OECD Test Guideline 405)

#### Respiratory or skin sensitisation

- Mouse

Result: May cause sensitisation by skin contact.

(OECD Test Guideline 429)

#### Germ cell mutagenicity

Mouse

lymphocyte

Result: negative

Rat - male

Result: negative

#### Carcinogenicity

Carcinogenicity - Rat - Oral

Tumorigenic:Carcinogenic by RTECS criteria. Kidney, Ureter, Bladder:Kidney tumors. Tumorigenic Effects: Testicular tumors.

Carcinogenicity - Mouse - Oral

Tumorigenic:Equivocal tumorigenic agent by RTECS criteria. Gastrointestinal:Tumors.

This product is or contains a component that is not classifiable as to its carcinogenicity based on its IARC, ACGIH, NTP, or EPA classification.

IARC: 3 - Group 3: Not classifiable as to its carcinogenicity to humans (D-Limonene)

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

#### Reproductive toxicity

No data available

No data available

#### Specific target organ toxicity - single exposure

No data available

**Specific target organ toxicity - repeated exposure**

No data available

**Aspiration hazard**

No data available

**Additional Information**

Repeated dose toxicity - Mouse - male and female - No observed adverse effect level - 1,650 mg/kg - Lowest observed adverse effect level - 3,300 mg/kg

RTECS: GW6360000

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Liver - Irregularities - Based on Human Evidence

Liver - Irregularities - Based on Human Evidence

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**12. ECOLOGICAL INFORMATION****12.1 Toxicity**

Toxicity to fish                      flow-through test LC50 - Pimephales promelas (fathead minnow) - 0.72 mg/l - 96 h  
(OECD Test Guideline 203)

Toxicity to daphnia and other aquatic invertebrates                      Immobilization EC50 - Daphnia magna (Water flea) - 0.36 mg/l - 48 h  
(OECD Test Guideline 202)

Toxicity to bacteria                      EC50 - Sludge Treatment - 3.94 mg/l  
(OECD Test Guideline 209)

**12.2 Persistence and degradability**

Biodegradability                      Result: 71 % - Readily biodegradable.  
(OECD Test Guideline 301B)

**12.3 Bioaccumulative potential**

No data available

**12.4 Mobility in soil**

No data available

**12.5 Results of PBT and vPvB assessment**

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

**12.6 Other adverse effects**

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Very toxic to aquatic life with long lasting effects.

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**13. DISPOSAL CONSIDERATIONS****13.1 Waste treatment methods****Product**

Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

**Contaminated packaging**

Dispose of as unused product.

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**14. TRANSPORT INFORMATION****DOT (US)**

UN number: 2052                      Class: 3

Packing group: III

Proper shipping name: Dipentene

Reportable Quantity (RQ):

Poison Inhalation Hazard: No

**IMDG**

UN number: 2052      Class: 3      Packing group: III      EMS-No: F-E, S-E  
Proper shipping name: DIPENTENE  
Marine pollutant: yes

**IATA**

UN number: 2052      Class: 3      Packing group: III  
Proper shipping name: Dipentene

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**15. REGULATORY INFORMATION**

**SARA 302 Components**

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313 Components**

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**SARA 311/312 Hazards**

Fire Hazard, Acute Health Hazard, Chronic Health Hazard

**Massachusetts Right To Know Components**

No components are subject to the Massachusetts Right to Know Act.

**Pennsylvania Right To Know Components**

	CAS-No.	Revision Date
D-Limonene	5989-27-5	2009-07-17

**New Jersey Right To Know Components**

	CAS-No.	Revision Date
D-Limonene	5989-27-5	2009-07-17

**California Prop. 65 Components**

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

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**16. OTHER INFORMATION**

**Full text of H-Statements referred to under sections 2 and 3.**

Aquatic Acute	Acute aquatic toxicity
Aquatic Chronic	Chronic aquatic toxicity
Asp. Tox.	Aspiration hazard
Flam. Liq.	Flammable liquids
H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
Skin Irrit.	Skin irritation

**HMIS Rating**

Health hazard:	2
Chronic Health Hazard:	*
Flammability:	2
Physical Hazard	0

**NFPA Rating**

Health hazard:	2
Fire Hazard:	2
Reactivity Hazard:	0



**Further information**

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**Preparation Information**

Sigma-Aldrich Corporation  
Product Safety – Americas Region  
1-800-521-8956

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