

# Safety Data Sheet



## 1. Identification

<b>Product Name:</b>	SIE 1-GL S60 EPOXY WB ACTIVATOR	<b>Revision Date:</b>	7/20/2023
<b>Product Identifier:</b>	248284	<b>Supercedes Date:</b>	3/1/2019
<b>Recommended Use:</b>	Epoxy Activator/Sierra S60		
<b>Supplier:</b>	Rust-Oleum Corporation 11 Hawthorn Parkway Vernon Hills, IL 60061 USA	<b>Manufacturer:</b>	Rust-Oleum Corporation 11 Hawthorn Parkway Vernon Hills, IL 60061 USA
	Rust-Oleum Canada (ROCA) 200 Confederation Parkway Concord, ON L4K 4T8 Canada Emergency Phone: 800-387-3625		
<b>Preparer:</b>	Regulatory Department		
<b>Emergency Telephone:</b>	24 Hour Hotline: 847-367-7700		

## 2. Hazards Identification

### Classification

#### Symbol(s) of Product



#### Signal Word

Warning

#### GHS HAZARD STATEMENTS

Eye Irritation, category 2A	H319	Causes serious eye irritation.
Skin Irritation, category 2	H315	Causes skin irritation.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
STOT, Single Exposure, category 3, RT1	H335	May cause respiratory irritation.

#### GHS LABEL PRECAUTIONARY STATEMENTS

P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective gloves / protective clothing / eye protection / face protection.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P317	Get medical help.
P321	Specific treatment (see notice on this label).
P332+P317	If skin irritation occurs: Get medical help.
P333+P317	If skin irritation or rash occurs: Get medical help.
P337+P317	If eye irritation persists: Get medical help.
P362+P364	Take off contaminated clothing and wash it before reuse.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.
P501	Dispose of contents and container in accordance with local, regional and national regulations.

### 3. Composition / Information on Ingredients

#### HAZARDOUS SUBSTANCES

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>Wt.% Range</u>	<u>GHS Symbols</u>	<u>GHS Statements</u>
Bisphenol A Epoxy Resin	25085-99-8	50-75	GHS07	H315-317-319-335

### 4. First-Aid Measures

**FIRST AID - EYE CONTACT:** Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed. Remove contact lenses, if present and easy to do. Continue rinsing.

**FIRST AID - SKIN CONTACT:** Wash skin with soap and water. Remove contaminated clothing. Get medical attention if irritation develops or persists.

**FIRST AID - INHALATION:** Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

**FIRST AID - INGESTION:** If swallowed, rinse mouth with water. If feeling unwell, get medical attention. Swallowing less than an ounce will not cause significant harm. For larger amounts, do not induce vomiting, but give one or two glasses of water to drink and get medical attention. If swallowed, do not induce vomiting. If victim is conscious and alert, give 2 to 4 cupfuls of water or milk. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person. Treat symptomatically and supportively.

### 5. Fire-Fighting Measures

**EXTINGUISHING MEDIA:** Alcohol Film Forming Foam, Carbon Dioxide, Dry Chemical, Dry Sand, Water Fog

**UNUSUAL FIRE AND EXPLOSION HAZARDS:** Closed containers may explode when exposed to extreme heat due to buildup of steam. Keep containers tightly closed. Isolate from heat, electrical equipment, sparks and open flame. FLASH POINT IS TESTED TO BE GREATER THAN 200 DEGREES F. No unusual fire or explosion hazards noted.

**SPECIAL FIREFIGHTING PROCEDURES:** Water may be used to cool closed containers to prevent buildup of steam. If water is used, fog nozzles are preferred. Evacuate area and fight fire from a safe distance.

**Special Fire and Explosion Hazard (Combustible Dust):** No Information

### 6. Accidental Release Measures

**STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:** If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container, and unused contents in accordance with local, state, and federal regulations. Do not incinerate closed containers. Dispose of according to local, state (provincial) and federal regulations. Do not incinerate closed containers.

### 7. Handling and Storage

**HANDLING:** Wash thoroughly after handling. Wash hands before eating. Remove contaminated clothing and launder before reuse. Use only with adequate ventilation. Follow all SDS and label precautions even after container is emptied because it may retain product residues. Avoid breathing fumes, vapors, or mist. Avoid prolonged or repeated contact with skin. Avoid contact with eyes, skin and clothing. Avoid contact with eyes.

**STORAGE:** Store in a dry, well ventilated place. Keep container tightly closed when not in use. Keep containers tightly closed. Isolate from heat, electrical equipment, sparks and open flame. Keep from freezing.

**Advice on Safe Handling of Combustible Dust:** No Information

## 8. Exposure Controls / Personal Protection

Chemical Name	CAS-No.	Weight % Less Than	ACGIH TLV- TWA	ACGIH TLV- STEL	OSHA PEL-TWA	OSHA PEL- CEILING
Bisphenol A Epoxy Resin	25085-99-8	55.0	N.E.	N.E.	N.E.	N.E.

### PERSONAL PROTECTION

**ENGINEERING CONTROLS:** Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Prevent build-up of vapors by opening all doors and windows to achieve cross-ventilation.

**RESPIRATORY PROTECTION:** A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use. A NIOSH/MSHA approved air purifying respirator with organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits.

**SKIN PROTECTION:** Use impervious gloves to prevent skin contact and absorption of this material through the skin.

**EYE PROTECTION:** Use safety eyewear designed to protect against splash of liquids. Use ANSI Z87.1 approved safety eyewear.

**OTHER PROTECTIVE EQUIPMENT:** Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications. Refer to safety supervisor or industrial hygienist for further information regarding personal protective equipment and its application.

**HYGIENIC PRACTICES:** Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

**Engineering Measures for Combustible Dust:** No Information

## 9. Physical and Chemical Properties

<b>Appearance:</b>	Liquid	<b>Physical State:</b>	Liquid
<b>Odor:</b>	Mild	<b>Odor Threshold:</b>	N.E.
<b>Specific Gravity:</b>	1.112	<b>pH:</b>	N.A.
<b>Freeze Point, °C:</b>	N.D.	<b>Viscosity:</b>	N.D.
<b>Solubility in Water:</b>	Miscible	<b>Partition Coefficient, n-octanol/ water:</b>	N.D.
<b>Decomposition Temp., °C:</b>	N.D.	<b>Explosive Limits, vol%:</b>	N.A. - N.A.
<b>Boiling Range, °C:</b>	100 - 100	<b>Flash Point, °C:</b>	94
<b>Flammability:</b>	Does not Support Combustion	<b>Auto-Ignition Temp., °C:</b>	N.D.
<b>Evaporation Rate:</b>	Slower than Ether	<b>Vapor Pressure:</b>	N.D.
<b>Vapor Density:</b>	Heavier than Air		

(See "Other information" Section for abbreviation legend)

## 10. Stability and Reactivity

**Conditions to Avoid:** Avoid contact with strong acid and strong bases. Avoid excess heat. Keep from freezing.

**Incompatibility:** Incompatible with strong oxidizing agents, strong acids and strong alkalies.

**Hazardous Decomposition:** By open flame, carbon monoxide and carbon dioxide. When heated to decomposition, it emits acrid smoke and irritating fumes.

**Hazardous Polymerization:** Will not occur under normal conditions.

**Stability:** This product is stable under normal storage conditions.

## 11. Toxicological Information

**EFFECTS OF OVEREXPOSURE - EYE CONTACT:** Causes eye irritation. Irritating, and may injure eye tissue if not removed promptly.

**EFFECTS OF OVEREXPOSURE - SKIN CONTACT:** Substance may cause slight skin irritation. Causes skin irritation. Allergic

reactions are possible. May cause skin sensitization, an allergic reaction, which becomes evident upon re-exposure to this material. Low hazard for usual industrial handling or commercial handling by trained personnel.

**EFFECTS OF OVEREXPOSURE - INHALATION:** Routine handling and application does not require use of respiratory protection; however, if air monitoring demonstrates vapor, mist, or dust levels above applicable limits, wear an appropriate, properly fitted respirator (NIOSH/MSHA approved) during handling and application. Follow respirator manufacturer's directions for respirator use. High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist. Prolonged or excessive inhalation may cause respiratory tract irritation. Low hazard for usual industrial handling or commercial handling by trained personnel.

**EFFECTS OF OVEREXPOSURE - INGESTION:** Substance may be harmful if swallowed.

**EFFECTS OF OVEREXPOSURE - CHRONIC HAZARDS:** No Information

**PRIMARY ROUTE(S) OF ENTRY:** Eye Contact, Ingestion, Inhalation, Skin Absorption, Skin Contact

#### ACUTE TOXICITY VALUES

The acute effects of this product have not been tested. Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>
25085-99-8	Bisphenol A Epoxy Resin	>5000	>20000	>20

N.E. - Not Established

## 12. Ecological Information

**ECOLOGICAL INFORMATION:** Product is a mixture of listed components. No ecotoxicity data was found for this product.

## 13. Disposal Information

**DISPOSAL:** Dispose of material in accordance to local, state, and federal regulations and ordinances.

## 14. Transport Information

	<u>Domestic (USDOT)</u>	<u>International (IMDG)</u>	<u>Air (IATA)</u>	<u>TDG (Canada)</u>
<b>UN Number:</b>	N.A.	N.A.	N.A.	N.A.
<b>Proper Shipping Name:</b>	Not Regulated	Not Regulated	Not Regulated	Not Regulated
<b>Hazard Class:</b>	N.A.	N.A.	N.A.	N.A.
<b>Packing Group:</b>	N.A.	N.A.	N.A.	N.A.
<b>Limited Quantity:</b>	No	No	No	No

## 15. Regulatory Information

### U.S. Federal Regulations:

#### CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Skin Corrosion or Irritation, Respiratory or Skin Sensitization, Serious eye damage or eye irritation, Specific target organ toxicity (single or repeated exposure)

#### SARA Section 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

No Sara 313 components exist in this product.

**Toxic Substances Control Act**

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(b) if exported from the United States:

No TSCA 12(b) components exist in this product.

**U.S. State Regulations:****California Proposition 65**

**WARNING:** No Prop. 65 warning is required.

**16. Other Information****HMIS RATINGS**

Health: 1      Flammability: 1      Physical Hazard: 0      Personal Protection: X

**NFPA RATINGS**

Health: 2      Flammability: 1      Instability: 0

**Volatile Organic Compounds:** 0 g/L

**SDS REVISION DATE:** 7/20/2023

**REASON FOR REVISION:** Substance Hazard Threshold % Changed  
Substance and/or Product Properties Changed in Section(s):  
09 - Physical & Chemical Properties  
11 - Toxicological Information  
Revision Statement(s) Changed

**Legend:** N.A. - Not Applicable, N.D. - Not Determined, N.E. - Not Established

The manufacturer believes, to the best of its knowledge, information and belief, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. The manufacturer makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users' consideration and examination. It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.